DRILL PRESS

WARNING!

* Eye and ear protection required
* No loose clothing, tie back long hair
* Turn off the machine at the isolation switch when making any adjustments
* Make sure that the material to be drilled is held securely in the drill vice or clamped to the table
* Position longer pieces to the left of the user so that they will spin towards the machine, not towards the user if they come loose
* Set appropriate drill speed for the bit. Remember: larger bit = slower drill speed, smaller bit = faster drill speed.
* Make sure the chuck key is out of the chuck before you start the drill.
* Set up your operation to avoid drilling into the vice or table. Put some scrap wood under your work, and set the drill depth to the depth of the hole you intend to make.
* Cut slowly, do not force the drill into the material
* Clear wood chips after each cut, do not let waste build up over several cuts
* NEVER hold material by hand while drilling
* NEVER try to stop spinning material by hand. Shut off the machine, step back, and wait for the material to come to a stop.