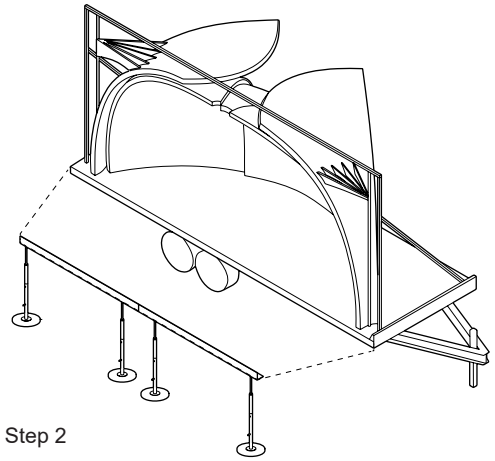
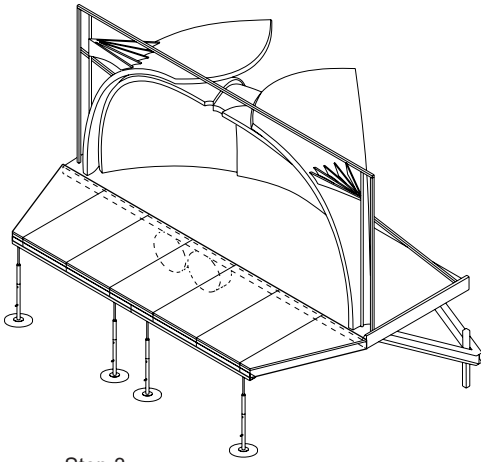


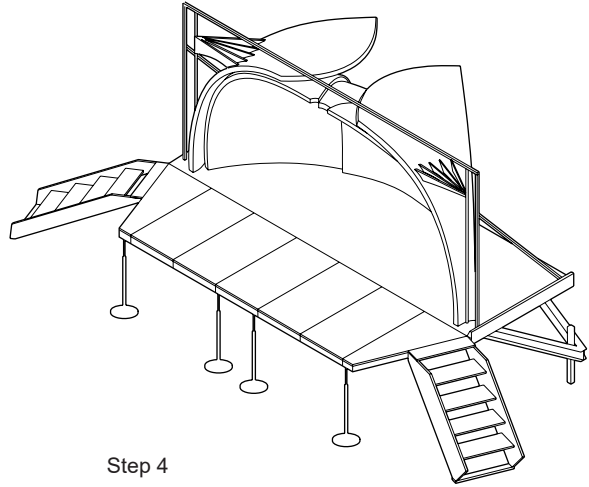
Step 1



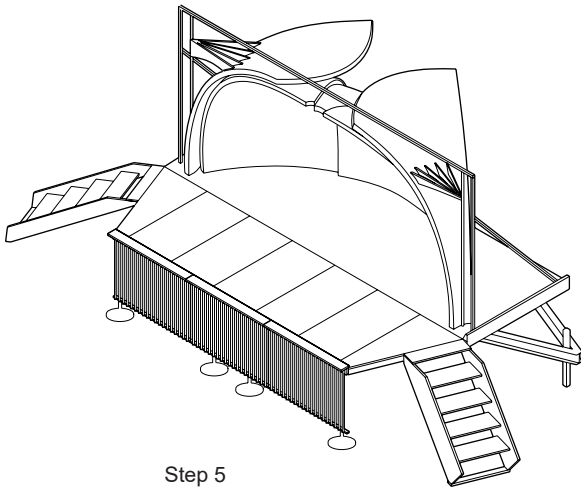
Step 2



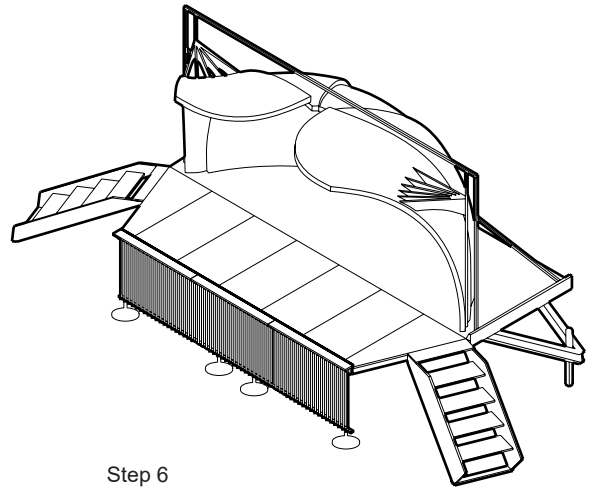
Step 3



Step 4



Step 5



Step 6

Fig.6 Stage assembly sequence